

#### **Polyurethanes**

RUBIFLEX® Cocoon technology

# All that matters combined in one mattress







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What defines optimal comfort, as far as mattress foam technology goes?

Is it heat regulation?
The best possible humidity control?
Or ultimate pressure distribution?

At Huntsman polyurethanes, we believe it is all these things...





The foam technology used in our innovative RUBIFLEX® Cocoon flexible foam system is a different class of technology, beyond the foam technology used in High Resilience and Visco Elastic (memory) foams.

It combines the main end user benefits of both technologies as well as processing and supply chain benefits for mattress producers;

Its excellent physical properties make the foam easier to roll/vacuum pack, store and transport. The low ambient temperature sensitivity enables easier conversion. The technology in our RUBIFLEX® Cocoon flexible foam system offers a wide range of formulation options.

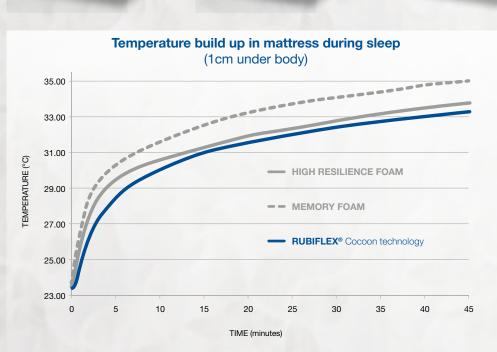
Do you think all of this sounds too good to be true?

Learn more about the RUBIFLEX® Cocoon flexible foam system on the following pages.



Enabling mattresses to breathe, means allowing the whole body to breathe. The foam created in RUBIFLEX® Cocoon flexible foam system has an open cell structure that creates better breathability and allows for high and constant airflow. This assists in transporting heat away from the body's surface, reducing the build-up of body heat during sleep, thereby keeping a comfortable body temperature.







# **HUMIDITY CONTROL**

Maximizing the dissipation of moisture means minimizing build-up of humidity near the body. The foam created in RUBIFLEX® Cocoon flexible foam system has a special polymer structure which offers a good balance of hydrophilic and hydrophobic polymer segments, enabling both water vapour permeability and moisture transmission. This way, the natural build-up of humidity generated by the body is dissipated very effectively, enriching the overall quality of sleep.

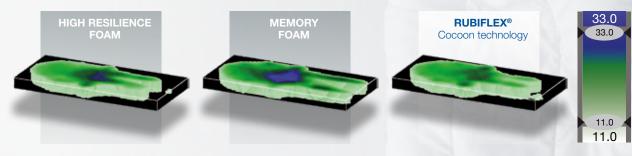


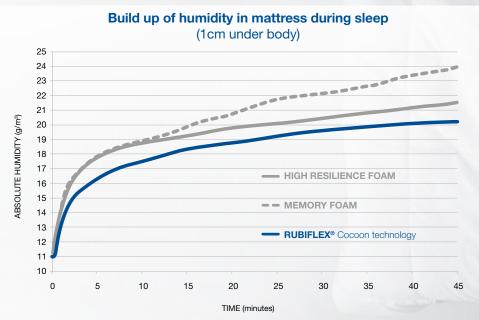


# PRESSURE DISTRIBUTION

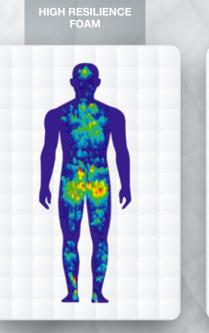
Minimizing pressure points means maximizing comfort. This can only be achieved by optimally cradling the body whilst still enabling natural body movement during the night.

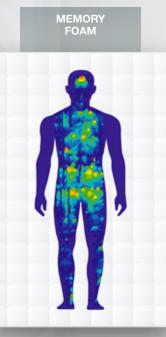
The technology in RUBIFLEX® Cocoon flexible foam systems makes it possible to manufacture foams that provide precisely this well-balanced level of support and pressure distribution resulting in improved blood circulation, deeper, more restful sleep and general sense of wellbeing.

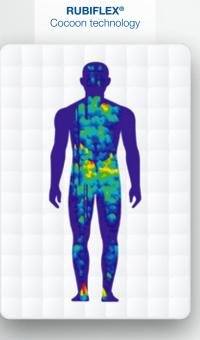




#### Maximum balanced support and pressure distribution









## All advantages at a glance

- Heat regulation
- Humidity control
- Pressure distribution

#### And also

- High block yield and consistent foam density and hardness improve mattress conversion efficiency
- Durable and resilient retain original feel, thickness and shape
- Very low compression set enabling vacuum packing
- Low ambient temperature sensitivity enabling easier conversion
- Very high tear strength suitable for adjustable bed matresses
- Meeting low VOC requirements LGA, CertiPUR, IKEA specifications

## Possible application areas

Mattresses – pillows – toppers – armchairs – sofas – car seats

# Slabstock & Batchblock typical properties

RUBIFLEX® Cocoon flexible foam system offers a broad range of density and hardness combinations.

| SLABSTOCK                                       | UNIT    |      |      |      |      |     |     |  |  |  |
|---|---------|------|------|------|------|-----|-----|--|--|--|
| Density   | (kg/m3) | 40   | 42   | 44   | 48   | 55  | 56  |  |  |  |
| Hardness ILD 40%                                | N       | 76   | 222  | 97   | 192  | 80  | 194 |  |  |  |
| Tear strength                                   | N/m     | 425  | 257  | 343  | 181  | 242 | 161 |  |  |  |
| Compression set at 70°C dry and 90% compression | %       | 2,9  | 3,0  | 1,3  | 2,3  | 2,4 | 1,6 |  |  |  |
| Resilience                                      | %       | 59   | 48   | 58   | 55   | 62  | 60  |  |  |  |
| Dynamic Fatigue                                 | ISO3385 |      |      |      |      |     |     |  |  |  |
| Thickness Loss                                  | %       | 1,5  | 1,1  | 1,2  | 1,1  | 0,8 | 0,8 |  |  |  |
| Hardness Loss                                   | %       | 17,8 | 19,7 | 15,0 | 14,5 | 8,0 | 8,9 |  |  |  |

| BATCHBLOCK                                      | UNIT    |      |      |      |      |  |  |  |  |
|---|---------|------|------|------|------|--|--|--|--|
| Density   | (kg/m3) | 42   | 39   | 40   | 47   |  |  |  |  |
| Hardness ILD 40%                                | N       | 83   | 137  | 193  | 137  |  |  |  |  |
| Tear strength                                   | N/m     | 231  | 223  | 217  | 190  |  |  |  |  |
| Compression set at 70°C dry and 90% compression | %       | 2,6  | 4,8  | 2,6  | 2,3  |  |  |  |  |
| Dynamic Fatigue                                 | ISO3385 |      |      |      |      |  |  |  |  |
| Thickness Loss                                  | %       | 1,2  | 1,8  | 2,1  | 1,0  |  |  |  |  |
| Hardness Loss                                   | %       | 15,4 | 27,3 | 28,6 | 16,8 |  |  |  |  |

<sup>\*</sup> All physical properties measured according to ISO standards.



## Striving for sustainability

We are dedicated to the development of sustainable solutions that can support the industry's environmental ambitions.

As signatory to the United Nations Global Compact (UNGC) - the world's largest voluntary corporate citizenship initiative - our work is guided by the UN's 17 Sustainable Development Goals. All 17 UN Sustainable Development Goals are important to our business - with three of particular relevance to our work in the bedding and upholstered furniture sectors.



Improving sleeping comfort, health and well-being



Enabling high **productivity** and formulation **rationalization** 



**Optimal use of natural resources** for high performance durability and transportation efficiency



#### **EUROPEAN HEADQUARTERS**

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#### For more information on RUBIFLEX® Cocoon flexible foam system:

Contact a Huntsman representative or visit our website at

www.huntsman.com/polyurethanes

#### **About Huntsman:**

Huntsman Corporation is a publicly traded global manufacturer and marketer of differentiated and specialty chemicals with 2018 revenues more than \$9 billion. Our chemical products number in the thousands and are sold worldwide to manufacturers serving a broad and diverse range of consumer and industrial end markets. We operate more than 75 manufacturing, R&D and operations facilities in approximately 30 countries and employ approximately 10,000 associates within our four distinct business divisions. For more information about Huntsman, please visit the company's website at **www.huntsman.com**.

Huntsman Polyurethanes warrants only that its products meet the specifications agreed with the buyer. Typical properties, where stated, are to be considered as representative of current production and should not be treated as specifications.

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Hazards, toxicity and behavior of the products may differ when used with other materials and are dependent on the manufacturing circumstances or other processes. Such hazards, toxicity and behavior should be determined by the user and made known to handlers, processors and end users.

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