HUNTSMAN

Enriching lives through innovation

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Fire-rated PUR-based foam technology



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About Huntsman

www.huntsman.com.

Huntsman Corporation is a publicly traded global manufacturer and

marketer of differentiated chemicals with 2016 revenues of approximately \$10 billion. Our chemical products number in the thousands and are sold worldwide to manufacturers serving a broad and diverse range of consumer and industrial end markets. We operate more than 100 manufacturing and R&D facilities in approximately 30 countries and employ approximately 15,000 associates within our 5 distinct business divisions including the Pigments and Additives division that we intend to IPO or spin-off as Venator Materials Corporation. For more

information about Huntsman, please visit the company's website at

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AN EASY-TO-PROCESS, FIRE-RATED PUR-BASED FOAM TECHNOLOGY Demonstrating progress in panel production and performance

Insulation experts and foam technologists at Huntsman have developed DaltoPUR® FR-a fire-rated polyurethane (PUR) insulation technology designed to improve the manufacture and performance of composite sandwich panels.

Offering a consistent Class E foam at all panel thicknesses, and achieving Cs3d0 or better in Single Burning Item (SBI) tests, across a variety of panel joint designs and thicknesses, DaltoPUR® FR-based insulating foam is lightweight, and has low thermal conductivity and moisture resistance properties. With a reaction profile optimized to allow easy foam processing, our DaltoPUR® FR foam technology can give panel producers the flexibility to quickly and efficiently manufacture different panel types, of varying thicknesses.

Foams based on DaltoPUR® FR technology have low friability. The required minimum conveyor temperature is 40°C. DaltoPUR® FR foam technology can deliver the required bottom adhesion and long-term durability required, without the use of a primer. Lambda values can be further improved through the choice of specific blowing agents. Furthermore, it is easy to shift from Class F to Class E production since the processing conditions (40°C conveyor temperature, no primer) are identical.

Using our DaltoPUR® FR insulation technology, panel producers can achieve:

- · Improved foam processing through foam wave stability and flat panel surfaces
- Similar laminator conditions as for class F (easy to switch)
- · A minimum result of Cs3d0 in SBI tests
- · All required physical properties and low lambda values at very competitive densities

We also offer panel producers a family of fire-rated PIR-based foam technologies (DaltoPIR®), a range of fire-rated PIR core panel primers (DaltoPIR PRIM®) and adhesives (DaltoSTICK®) for all types of solid insulating cores.

Sustainable



THERMAL INSULATION

Safe



FIRE PROPERTIES

Innovative



PROCESSABILITY



Efficient

PANEL DURABILITY



Fire-rated and non fire-rated product range

	DaltoPUR® STD	DaltoPUR® FR	DaltoPIR® FR	DaltoPIR® HFR	DaltoPIR® XHFR
Reaction to fire	F	min. Cs3d0	Bs2d0	Bs2d0	Bs1d0
Fire resistance (100 mm)			El 15	El 30	El 30
Conveyor temperature (°C)	40	40	50	60	60
Iso / Polyol ratio	155 – 165	165 – 180	185 – 210	250 – 265	250 – 280
DaltoPIR® PRIM	Not required	Not required	Recommended	Required	Required
Overall density (kg/m³)	38 – 39	39 – 41	38 – 42	38 – 42	38 – 42
Initial lambda (mW/mK at 10°C)	18 – 21	18 – 22	18 – 21	18 – 21	18 – 21

A trusted polyurethane partner for panel producers



With deep knowledge and expertise in sustainable construction, lifecycle analysis and building fire safety, we are a recognized leader in the polyurethane-based insulation market.

A long-established supplier and a trusted partner to the composite panel industry, our research experts, foam technologists and adhesive specialists have a strong commitment to driving progress in panel production and performance.

Working from a technical center in Ternate, Italy, dedicated to insulation innovation, our team ensures that our foam and adhesive products are optimized to meet the ever-evolving needs and legislative requirements of the fast-paced composite panel sector, and the global construction industry that it serves.