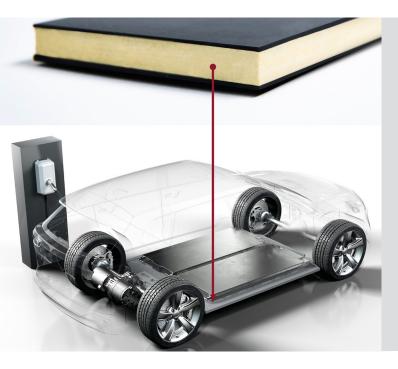


# **Polyurethanes**

# RIMLINE® FC polyurethane system

# Developed for battery enclosures and other automotive components



## PRODUCT DESCRIPTION

RIMLINE® FC polyurethane system is a two-component foam core technology which can enable a cost-effective solution for sandwich composite structures. Employed alongside glass or carbon reinforcements to build a preform, RIMLINE® FC polyurethane system can help create lightweight, durable battery enclosure components for electric vehicles. It can also be used to create other automotive components including under floor panels, door frames, and inserts for semi-structural and acoustically enhanced parts.

Moldable and tunable, with an outstanding mix of properties that can be tailored to meet different manufacturing processes and complex design requirements, RIMLINE® FC system is a versatile technology that can deliver low resin penetration and excellent adhesion alongside reliable process performance.

# **FEATURES**

- Excellent flow behaviour
- Good moldability and low resin penetration at in-mold pressures up to 35 bars
- Short cure times in density range between 150-300kg/m³
- Low residual deposits on equipment
- Core surface ready for overmolding with resins with very good adhesion
- Compatible with VITROX® and RIMLINE® composite resins
- Developed for WCM (Wet Compression Molding) and RTM (Resin Transfer Molding) processing conditions

## **BENEFITS**

- · Versatile and durable, can enable engineering design freedom
- Can enable a cost-effective formulation for affordable sandwich composites
- Can be molded into complex 3D shapes
- Tunable to help meet customer manufacturing needs
- Can reduce weight and provide additional impact protection of EV battery packs

# **APPLICATIONS**

- Battery covers and enclosure panels
- Under floor structures
- Door frames

- Inserts for structural parts
- Inserts for semi-structural parts
- Acoustically enhanced components

#### TYPICAL SYSTEM PROPERTIES

The RIMLINE® FC system has been developed for use in the production of composite core foam parts with high-pressure mixing machines. The foam properties have been measured on flat samples produced manually in a casting mold.

Typical Properties	Unit	Values
Overall moulded density	kg/m³	150-300
Tg (DMTA)	°C	150
Flexural stress @ max load	MPa	4.0-7.0
Flexural modulus	MPa	100-220
Compression stress @ 10% strain	MPa	2.5-7.0
Compression modulus	MPa	60-80

Results generated in lab or field conditions which are typical for this application. Data variations due to varying processing or ambient conditions can not be excluded. These properties are not part of the specifications of RIMLINE® FC polyurethane system.

#### **DRIVING FOR SUSTAINABILITY**

Our RIMLINE® FC polyurethane system supports several United Nations Sustainable Development Goals (SDGs).



- Design flexibility
- Fast production cycles
- Easy release



- Lightweight
- Durable
- Excellent adhesion without surface treatment



 Lightweight for lower fuel consumption

#### **CONTACT US**

For more information about the other MDI-based solutions within our full suite of automotive products, please go to huntsman.com and complete the Polyurethanes Contact Us form. Use the QR code to find the form.



Scan to contact

# **HUNTSMAN AUTOMOTIVE SOLUTIONS**

Huntsman is a global leader in MDI-based polyurethanes, serving automotive customers along the value chain. Huntsman delivers innovative, value-added solutions to the world's best-known car brands. Specialisms include lightweight, enhanced comfort and working towards sustainability ambitions in seating, interior trim, acoustic insulation, and composite panel applications.

Huntsman Polyurethanes is an international business unit of Huntsman International LLC. Huntsman Polyurethanes trades through Huntsman affiliated companies in different countries such as Huntsman International LLC in the USA and Huntsman Holland BV in Western Europe. Except where explicitly agreed otherwise, the sale of products referred to in this publication is subject to the general terms and conditions of sales of Huntsman International LLC or of its affiliated companies.

Huntsman Polyurethanes warrants only that its products meet the specifications agreed with the buyer in the sales contract. Typical properties, where stated, are to be considered as representative of current production and should not be treated as specifications.

While all the information and recommendations in this publication are to the best of our knowledge, information and belief accurate at the date of publication, NO GUARANTY, WARRANTY OR REPRESENTATION IS MADE, INTENDED OR IMPLIED AS TO THE CORRECTNESS OR SUFFICIENCY OF ANY INFORMATION OR RECOMMENDATION OR AS TO THE MERCHANTABILITY, SUITABILITY OR FITNESS OF ANY PRODUCTS FOR ANY PARTICULAR USE OR PURPOSE. IN ALL CASES, IT IS THE RESPONSIBILITY OF THE USER TO DETERMINE THE APPLICABILITY OF SUCH INFORMATION AND RECOMMENDATIONS AND THE SUITABILITY OF ANY PRODUCT FOR ITS OWN PARTICULAR PURPOSE. NOTHING IN THIS PUBLICATION IS TO BE CONSTRUED AS RECOMMENDING THE INFRINGEMENT OR ANY PATENT OR OTHER INTELLECTUAL PROPERTY RIGHT AND NO LIABILITY ARISING FROM ANY SUCH INFRINGEMENT IS ASSUMED. NOTHING IN THIS PUBLICATION IS TO BE VIEWED AS A LICENCE LUNDER ANY INTELLECTUAL PROPERTY RIGHT.

Products may be toxic and require special precautions in handling. The user should obtain Safety Data Sheets from Huntsman Polyurethanes containing detailed information on toxicity, together with proper shipping, handling and storage procedures, and should comply with all applicable safety and environmental standards.

Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent on the manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.

RIMLINE® is a registered trademark of Huntsman Corporation or an affiliate thereof, in one or more countries, but not all countries.

© 2023 Huntsman Corporation or an affiliate thereof. All rights reserved.