

# MINIMIZE COSTS MAXIMIZE FLEXIBILITY

**EPOCAST® 1614-A2  
void filler can reduce  
inventory costs and  
increase productivity  
with up to a 100%  
longer shelf life.**

Mixed frozen syntactics can be highly convenient. But short shelf lives can complicate shipping and inventory management, while their storage often requires specialist equipment and consumes a lot of energy.

EPOCAST® 1614-A2 void filler can help minimize inventory management and operating costs, offering up to a 100% longer shelf life and higher storage temperatures compared to competitive products. With up to a 75% faster thaw time and a longer working life, you can minimize your production risks and enjoy greater flexibility across shifts.

This flame-retardant void filler can also provide superior end-product performance thanks to its high compressive strength at elevated temperatures. EPOCAST® 1614-A2 void filler is versatile across multiple applications, including engine nacelles and other areas requiring high heat resistance.



**MADE POSSIBLE**

## WHAT MAKES EPOCAST® 1614-A2 VOID FILLER DIFFERENT?

EPOCAST® 1614-A2 void filler is a one component, low density, flame-retardant epoxy edge and void filler, designed for the reinforcement of honeycomb composite parts requiring high compressive strength at elevated temperatures.

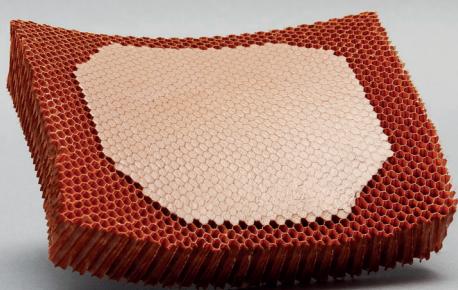
### SUPERIOR PERFORMANCE

↑ **18,000** psi/  
**124.1** MPa

Up to 18,000 psi/  
124.1 MPa  
compressive strength  
at (73°F/23°C)

↑ **9,500** psi/  
**65.5** MPa

Up to 9,500 psi/  
65.5 MPa  
compressive strength  
at (350°F/175°C)



**18** months

Shelf life at  
0°F/-18°C

**24** months

Shelf life at  
-20°F/-28°C

**2-4** hrs

Thaw time

**24** hrs

Working life

### LOWER COSTS

↑ **100**%

Up to 100%  
longer shelf life



Reduced inventory  
and operating costs

### INCREASED FLEXIBILITY

↑ **100**%

Up to 100% longer  
working life

### IMPROVED PRODUCTIVITY

↑ **75**%

Up to 75% faster  
thaw time

For more information:  
[www.aralditematerials.com](http://www.aralditematerials.com)

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