

## Textile Effects

# CLARITE ONE—efficient, ecological, economical

The ALL-IN-ONE product for peroxide bleaching processes on cellulosic fibers and their blends



## Textile Competence



## CLARITE ONE

The ALL-IN-ONE solution is

### —efficient

- ALL-IN-ONE product enables simple recipes
- Combination product: complexing, dispersing, washing, wetting, rewetting, degreasing, emulsifying and peroxide regulating agent
- Outstanding wetting, rewetting and emulsifying power
- Excellent whitening effects in combination of protection of the fibers against chemical damage
- High stability in reinforced feeding bath
- For silicate- and silicate-free recipes
- Reduced risk of deposits and scaling on goods and machine parts

### —ecological

- Meets most sustainable textile standards
- Meets german waste water order/appendix 38
- Contains no antifoam
- APEO-free
- AOX-free
- Saves water, energy and time

### —economical

- ONE product predominantly for pad-batch cold peroxide bleach
- Suitable for exhaust and continuous pad-steam processes
- Space saving—fewer products to store
- Reduced sources of errors
- Low foaming, trouble-free running without addition of defoamer
- Cost saving and excellent reproducibility
- Liquid, suitable for automatic dosing systems
- Time saving in dosing

# ALL-IN-

The perfect concept to meet all the essential requirements of today's processing



**Innovative recipes for cotton, cellulosic fibers and their blends including elastane:**

#### **A. Pad-batch cold peroxide bleach, silicate-free, for cotton woven goods including blends**

9–15	ml/l	CLARITE ONE
25–35	g/l	NaOH 100 %
40–60	ml/l	H <sub>2</sub> O <sub>2</sub> 35 %
0–5	g/l	persulfate (preferably sodium persulfate)

Cold impregnation; pick-up 100 %; 16–24 h batching; continuous boil off; hot wash off; core neutralization and final clearing with INVATEX® AC

#### **B. 3-step pretreatment process for full white for cotton woven goods including blends**

##### **Step 1: Pad-batch cold peroxide bleach, silicate-free**

9–12	ml/l	CLARITE ONE
20–30	g/l	NaOH 100 %
30–50	ml/l	H <sub>2</sub> O <sub>2</sub> 35 %

Cold impregnation; pick-up 100 %; 16–24 h batching; continuous boil off; hot wash off

##### **Step 2: Pad-steam peroxide bleach**

7	ml/kg	CLARITE ONE	9	ml/kg
12–20	g/kg	NaOH 100 %	6–10	g/kg
30–50	ml/kg	H <sub>2</sub> O <sub>2</sub> 35 %	20–40	ml/kg
3–2	min	steaming	20–10	min

Cold impregnation; x min steaming; hot wash off; core neutralization and final clearing with INVATEX® AC

##### **Step 3: Pad-dry whitening on stenter**

15–24	g/l	UVITEX® MST LIQ
0–40	g/l	ULTRATEX® FMW

Cold impregnation; pick-up 50–90 %; drying at 110–130 °C for 60–30 sec

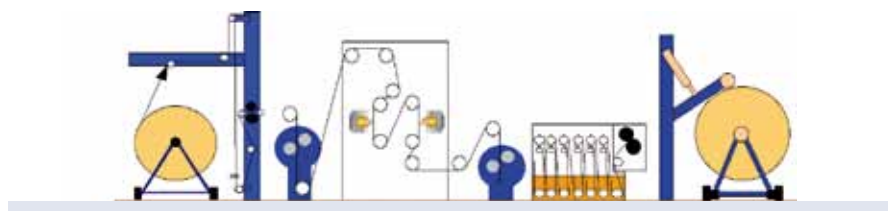
#### **C. Discontinuous peroxide bleach on cotton knitgoods, woven goods and yarn including blends**

1.0–1.5	ml/l	CLARITE ONE
1.0–2.5	g/l	NaOH 100 %
2.0–10	ml/l	H <sub>2</sub> O <sub>2</sub> 35 %
Liquor ratio:	5:1–15:1	
Temperature:	95–98 °C (or Ultra Bleach: up to 115 °C)	
Reaction time:	30–60 min (or Ultra Bleach: up to 20 min)	
Aftertreatment:	Neutralization and elimination of residual peroxide with INVATEX® AC/INVAZYME® CAT LIQ	

# ONE

## Technical data

<b>Chemical constitution</b>	Liquid preparation of complexing/dispersing components mixed with surfactants and peroxide regulating additives, free of APEO
<b>Ionic character</b>	nonionic
<b>pH (10 g/l)</b>	about 5.5
<b>Specific gravity (20 °C)</b>	about 1.1
<b>Stability to alkali</b>	250 g/l NaOH 100 %
<b>Stability to oxidants</b>	very good
<b>Viscosity (Rheomat 180)</b>	<500 mPas (21 °C, speed 200)
<b>Conductivity</b>	about 15 mS/cm (20 °C)



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