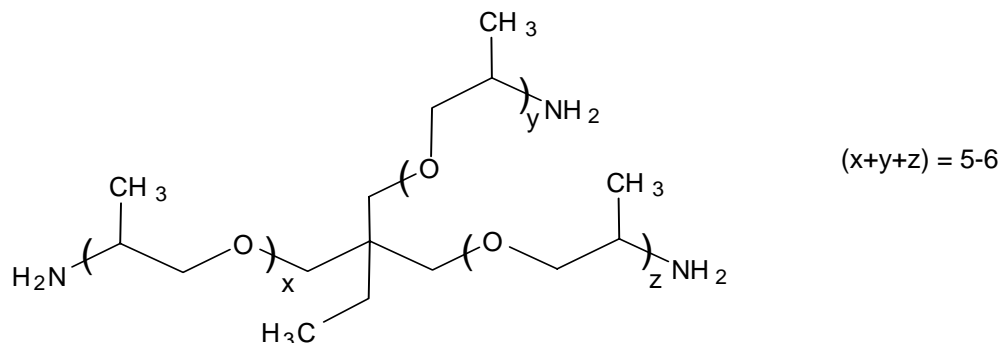


Technical Bulletin

JEFFAMINE[®] T-403 Polyetheramine

JEFFAMINE T-403 polyetheramine is characterized by repeating oxypropylene units in the backbone. As shown by the structure, JEFFAMINE T-403 is a trifunctional primary amine having an average molecular weight of approximately 440. Its amine groups are located on secondary carbon atoms at the ends of aliphatic polyether chains.



- APPLICATIONS**
- Epoxy curing agent
 - Anti-sag agent for polyurethanes

- BENEFITS**
- Low color and vapor pressure
 - Completely miscible with a wide variety of solvents, including water
 - Improves flexibility and strength

SALES SPECIFICATIONS

Property	Specifications	Test Method*
Appearance	Colorless to pale yellow with slight haze	ST-30.1
Color, Pt-Co	50 max.	ST-30.12
Primary amine, % of total amine	90 min.	ST-5.34
Total acetyltables, meq/g	6.5 min. – 7.1 max.	ST-31.39
Total amine, meq/g	6.1 min. – 6.6 max.	ST-5.35
Water, wt%	0.25 max.	ST-31.53, 6

*Methods of Test are available from Huntsman Corporation upon request.

ADDITIONAL INFORMATION

Regulatory Information

DOT/TDG Classification	Corrosive liquids, toxic, N.O.S. (polyoxypropylenetriamine)
HMIS Code	3-1-0
CAS Number	39423-51-3
US, TSCA	Listed
Canadian WHMIS Classification	D1B, E
Canada, DSL	Listed
European Union, EINECS/ELINCS	Polymer Exempt
Australia, AICS	Listed
Japan, ENCS	Contact Huntsman Regulatory
Korea, ECL	Listed
China, IECSC	Listed

Typical Physical Properties

AHEW (amine hydrogen equivalent wt.), g/eq	81
Viscosity, cSt, 25°C (77°F)	72
Density, g/ml (lb/gal), 25°C	0.978 (8.12)
Flash point, PMCC, °C (°F)	196 (385)
pH, 5% aqueous solution	11.6
Refractive index, n _D ²⁰	1.46
Vapor Pressure, mmHg/°C	1/181 5/207

TOXICITY AND SAFETY

For additional information on the toxicity and safe handling of this product, consult the Material Safety Data Sheet (Safety Data Sheet in Europe) prior to use of this product.

HANDLING AND STORAGE

Materials of Construction

At temperatures of 75-100°F (34-38°C)

Tanks	Carbon steel
Lines, valves	Carbon steel
Pumps	Carbon steel
Heat exchange Surfaces	Stainless steel
Hoses	Stainless steel, polyethylene, polypropylene, and TEFLON®
Gaskets, packing	Polypropylene or TEFLON® (elastomers such as neoprene, Buna N, and VITON® should be avoided)
Atmosphere	Nitrogen or dry air

At temperatures above 100°F (38°C)

Tanks	Stainless steel or aluminum
Lines, Valves	Stainless steel
Pumps	Stainless steel or Carpenter 20 equivalent
Atmosphere	Nitrogen

JEFFAMINE® T-403 polyetheramine may be stored under air at ambient temperatures for extended periods. A nitrogen blanket is suggested for all storage, however, to reduce the effect of accidental exposure to high temperatures and to reduce the absorption of atmospheric moisture and carbon dioxide. It should be noted that pronounced discoloration is likely to occur at temperatures above 140°F (60°C), whatever the gaseous pad.

Cleanout of lines and equipment containing JEFFAMINE T-403 polyetheramine can be accomplished using warm water and steam. In the event of spillage of this product, the area may be flushed with water. The proper method for disposal of waste material is by incineration with strict observance of all federal, state, and local regulations.

AVAILABILITY

JEFFAMINE T-430 polyetheramine is available in tank cars, tank wagons, 55-gallon (208L) drums of 440 pounds (200kg) net weight, and 5-gallon (19L) cans. Samples are available in North America and Asia by contacting our sample department at 1-800-662-0924. Samples in other locations, including Europe, are available by contacting any Huntsman Corporation sales office.

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